

SPLITASAP PLC

Dart Aerospace Ltd.

Date: Friday, 2/23/2007 8:33:10 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEARPLATE
Job Number	: 30905	Part Number	: D33193
Estimate Number	: 10606	Drawing Number	: D3319 REV. B
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 2/23/2007	Drawing Revision	: B
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 3/9/2007
Previous Run	: 30731	Qty:	20
Written By	:	Um:	Each
Checked & Approved By	: <u>07.02.23</u>		
Comment	: Est: 05.05.12 New issue KJ/JLM Est Rev:B Now on Waterjet 06-10-03 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010S18GA	1010/1025/A21/6aA SHEET .048
		Comment: Qty.: 3.4150 sf(s)/Unit Total : 68.3004 sf(s) 1010/1025/A21/6aA SHEET .048" Thick Batch: <u>4103676</u> S.A.D 07/03/05
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D3319 Dwg Rev: <u>B</u> <u>07.03.05</u> (21) Prog Rev: <u>B</u> S.A.D 07/03/05 (21)
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<u>07.03.05</u> (21)
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		07/03/05 (21)
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary S.A.D 07/03/05 (21)

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 30905

Part Number: D33193

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC



NC BRAKE



Comment: NC BRAKE

Form using DT8326 & DT8261 as per Dwg D3319 Rev: B

SB

07/03/09 24

7.0 QC6



DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

8.0 LARGE FAB 1



LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld hard surface using D3319-3T2 per QSI 004 and Dwg D3319 Rev: B

Qty	Part Number	Description	Batch
A/R	N/A	7560 Hardcoat Rod	<u>D3319-3T2</u>

FC 07.03.09/16

9.0 QC9



VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

10.0 POWDER COATING



POWDER COATING

M 101601

(16)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m-l

07/03/09

11.0 QC3



INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

P 7/3/09

(16)

12.0 PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify on inside surface using a permanent fine point marker with the following:

TCCA-PDA, Dart Aerospace Ltd.

P/N: D3319-3, B/N: BXXXXX

For Product Eligibility see PDA05-18

and Stock

Location: _____

P 7/3/09

(16)

Process Sheet

Part: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 30905

Part Number: D33193

Job Number:



Seq. #:	Machine Or Operation:	Description :
13.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE



30905

Job Completion



30905
30905

DART AEROSPACE LTD

Work Order:

30905

Description: 100 ft plate

Part Number:

D3354-3

Inspection Dwg: D3319 Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

First Article

X

Prototype

Measured by:

Page 60

Date _____

27 03 05

Audited by:

Date:

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07/03/05

Prototype Approval

Date:

Rev	Date	Change
A		New Issue

Revised by KJ/JLM